

Shtampovka poliuretanom v otkrytom obeme: Tekhnologiya poshagovoy vyrubki-probivki listovykh detaley (Russian Edition)



Vesma effektivnoy ekonomicheskoy vygodnoy tekhnologiyey pri melkoseriynom proizvodstve listovykh detaley yavlyayetsya shtampovka elastichnoy sredoy rezinoy, poliuretanom. Elastichnym instrumentom proizvoditsya vyrezka, formovka i gibka detaley v osnovnom iz tonkolistovykh materialov tolshchinoy do 3..4mm. Dlya proizvodstva dlinnomernykh, krupnogabaritnykh listovykh detaley, a takzhe shtampovki detaley iz lenty, polosy vesma effektivnym yavlyayetsya poshagovaya shtampovka poliuretanom v otkrytom obeme. Izlozhena effektivnost protsessov shtampovki listovykh detaley poliuretanom v otkrytom obeme. Privedeny rezultaty eksperimentalnykh i chislennykh issledovaniy otkrytogo i poluotkrytogo sposobov shtampovki, opredeleny optimalnye konstruktivnye parametry tekhnologicheskoy osnastki. Razrabotany metodika proektirovaniya tekhnologicheskikh protsessov poshagovoy shtampovki listovykh detaley poliuretanom v otkrytom obyeme, spetsialnye tekhnicheskie ustroystva i universalnye tekhnologicheskije ustanovki dlya vnedreniya dannykh protsessov v proizvodstvo. Predstavleny rezultaty vnedreniya.

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