

Cj -V -. JANtU 1908 b JoIO PREFACE This book has been written and compiled by a practical nian for the use of all practical men who are interested in the working of sheet metals, the designing and constructing of punches and dies, and the manufacturing of repetition parts and articles in presses. The designer, the machinist, the toolmaker, the die-maker, and the manufacturer of sheet-metal goods or the producer of any other articles that may be manufactured advantageously by means of dies in presses will find in this work a book of reference on the art of punch and die-making, tool designing, and sheet-metal working, that will fill a place that has heretofore been vacant in the field of literature devoted to practical mechanics. The favorable reception accorded my first volume on this subject *Diois, Their Construction and Use, for the Modern Working of Sheet Metals*, has been sufficient encouragement to induce me to offer the public a new work or a second volume on this interesting mechanical art. The present volume is broader and more comprehensive than the first. It is a work which, instead of dealing with and treating of the fundamental principles of construction, and exhaustively detailing the numerous methods of procedure for constructing punches and dies in machine tools, deals with many more branches of the art and treats in a less detailed manner of the methods of construction. It is a cyclopedia and work of reference for the mechanic, the designer, and the manufacturer who has mastered the requirements for successful tool-making as set down in the first volume. (Typographical errors above are due to OCR software and dont occur in the book.) About the Publisher Forgotten Books is a publisher of historical writings, such as: Philosophy, Classics, Science, Religion, History, Folklore and Mythology. Forgotten Books Classic Reprint Series utilizes the latest technology to regen

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